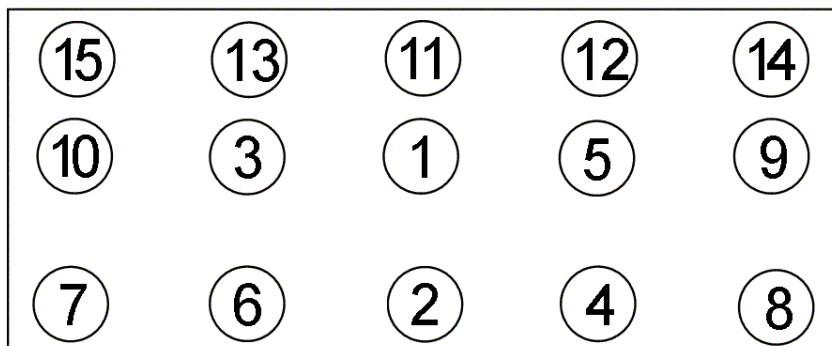
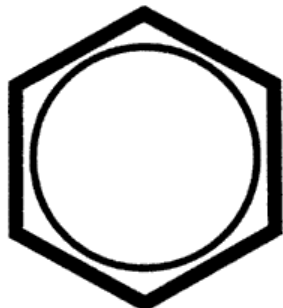


**Anziehvorschrift Zylinderkopf****Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****069.352**passend für / suitable for  
adaptable à / adaptable a**GM****Das Original**Schraubenkopf / Head shape    Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete  
Tête de vis / Cabeza de tornilloAnziehen/  
Tightening/  
Serrage/  
Apriete

1st design

M11x155/100

- Pos. 1-10: 30 Nm
- Pos. 1-10: 90°
- Pos. 1-10: 90°
- Pos. 1-10: 50°

2nd design

M11x100

- Pos. 1-10: 30 Nm
- Pos. 1-10: 90°
- Pos. 1-10: 70°

M8x45

Pos. 11-15: 30 Nm

**Zeichenerklärung / Explanations / Explication / Explicacion**

|  |                                                |                                 |                                   |                                          |
|--|------------------------------------------------|---------------------------------|-----------------------------------|------------------------------------------|
|  | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder head<br>bolts  | utiliser des vis neuves           | emplar tornillos nuevos                  |
|  | Warmlauf (80°C)                                | warm up time (80°C)             | chauffage (80°C)                  | calentamiento (80°C)                     |
|  | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten each<br>bolt | deserrer et serrer<br>vis par vis | aflojar y apretar<br>tornillo a tornillo |
|  | Setzzeit                                       | relaxation time                 | durée de tassement                | tiempo de espera                         |
|  | Drehwinkel                                     | torque angle                    | angle de serrage                  | ángulo de giro                           |

**Motortyp / Engine type / Type de moteur / Tipo de motor**

÷ 1,33 mm, Ø 97,4 mm

Mot.: LM4, LM7, LR4, LQ4, L59

4,8-6,0 ltr.

Avalanche, Escalade, Express, Rainier, Savana,  
Sierra, Silverado, Suburban, Tahoe, Yukon**Elring-Serviceteam**

Fon +49 7123 724 799

Fax +49 7123 724 798

[service@elring.de](mailto:service@elring.de)

24/11/12

**\*069.352\***