

## Anziehvorschrift Zylinderkopf

## Tightening Instructions for Cylinder Head

## Instructions de serrage pour culasse

## Prescripciones de apriete para culatas

709.570

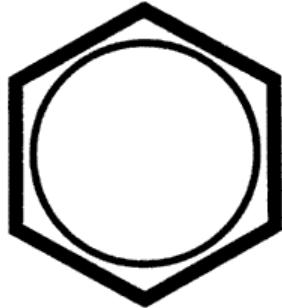
passend für / suitable for  
adaptable à / adaptable a

Ford



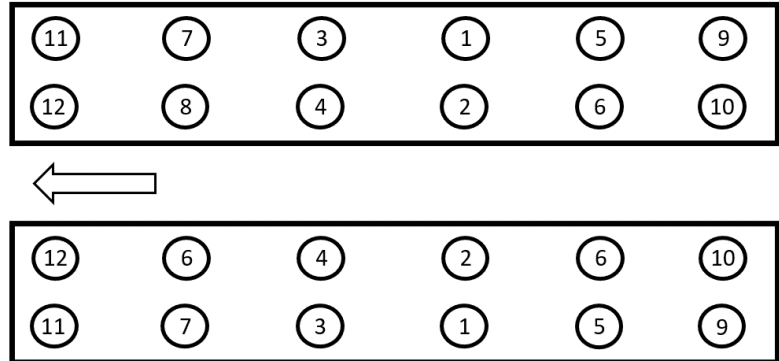
Das Original

Schraubenkopf / Head shape  
Tête de vis / Cabeza de tornillo

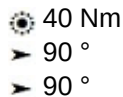


755.570  
M 11x1,5x131,5

Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete



Anziehen/  
Tightening/  
Serrage/  
Apriete



40 Nm

90 °

90 °

30 ft/lbs

## Zeichenerklärung / Explanations / Explication / Explicacion

|  |                                                |                                 |                                   |                                          |
|--|------------------------------------------------|---------------------------------|-----------------------------------|------------------------------------------|
|  | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder head<br>bolts  | utiliser des vis neuves           | emplar tornillos nuevos                  |
|  | Warmlauf (80°C)                                | warm up time (80°C)             | chauffage (80°C)                  | calentamiento (80°C)                     |
|  | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten each<br>bolt | deserrer et serrer<br>vis par vis | aflojar y apretar<br>tornillo a tornillo |
|  | Setzzeit                                       | relaxation time                 | durée de tassement                | tiempo de espera                         |
|  | Drehwinkel                                     | torque angle                    | angle de serrage                  | ángulo de giro                           |

## Motortyp / Engine type / Type de moteur / Tipo de motor

V10 6,8 l

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**\*709.570\***