

Page 1 of 11 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II (last amended by Regulation (EU) 2020/878) Revision date / version: 30.01.2025 / 0010 Replacing version dated / version: 01.11.2021 / 0009 Valid from: 30.01.2025 PDF print date: 30.01.2025 PAO-Oil 68 Clearversion 5000 ml Art.: ACPL 14 000P / 70818179

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II (last amended by Regulation (EU) 2020/878)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

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PAO-Oil 68 Clearversion 5000 ml Art.: ACPL 14 000P / 70818179

1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses of the substance or mixture:

Synthetic refrigerating system lubrication oil for vehicle air conditioners

Uses advised against: No information available at present.

no mornation available at present.

1.3 Details of the supplier of the safety data sheet

MAHLE Aftermarket GmbH Schorndorfer Str. 96 73614 Schorndorf Deutschland

Telefon: +49 711 501-0 Fax: +49 711 501-13100

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

+49 228 19240 (D-53113 Bonn, 24 hour)

Telephone number of the company in case of emergencies:

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

The mixture is not classified as dangerous in the terms of the Regulation (EC) 1272/2008 (CLP).

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)





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EUH208-Contains Tris-organo-trithiophosphate. May produce an allergic reaction. EUH210-Safety data sheet available on request.

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture contains a PBT substance (PBT = persistent, bioaccumulative, toxic).

The mixture does not contain any substance with endocrine disrupting properties (< 0.1 %).

SECTION 3: Composition/information on ingredients

Mixture consisting of: Synthetic oil

3.1 Substances

n.a. **3.2 Mixtures**

. . .

O,O,O-triphenyl phosphorothioate	PBT-substance
	SVHC-substance
Registration number (REACH)	
Index	
EINECS, ELINCS, NLP, REACH-IT List-No.	209-909-9
CAS	597-82-0
content %	0,1-<1
Classification according to Regulation (EC) 1272/2008 (CLP), M-	Aquatic Chronic 4, H413
factors	

Lubricant	
Tris-organo-trithiophosphate	
Registration number (REACH)	
Index	
EINECS, ELINCS, NLP, REACH-IT List-No.	280-479-2
CAS	83547-95-9
content %	0,1-<1
Classification according to Regulation (EC) 1272/2008 (CLP), M-	Skin Irrit. 2, H315
factors	Skin Sens. 1, H317
	Aquatic Chronic 2, H411

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.

The substances named in this section are given with their actual, appropriate classification!

For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.

The addition of the highest concentrations listed here can result in a classification. Only when this classification is listed in Section 2 does it apply. In all other cases the total concentration is below the classification.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!

Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.





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Supply person with fresh air and consult doctor according to symptoms.

Skin contact

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact

Remove contact lenses.

Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Rinse the mouth thoroughly with water.

Call doctor immediately - have Data Sheet available.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1. In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

n.c.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Dry extinguisher Alcohol resistant foam Water jet spray

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop: Toxic gases Oxides of carbon

Oxides of phosphorus Oxides of sulphur

5.3 Advice for firefighters

For personal protective equipment see Section 8. In case of fire and/or explosion do not breathe fumes. Protective respirator with independent air supply. According to size of fire Full protection, if necessary. Cool container at risk with water. Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures 6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination. Ensure sufficient ventilation, remove sources of ignition.

Avoid dust formation with solid or powder products.

Leave the danger zone if possible, use existing emergency plans if necessary.

Ensure sufficient supply of air.

Avoid contact with eyes or skin.

Do not carry cleaning cloths soaked in product in trouser pockets.

If applicable, caution - risk of slipping.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.





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6.2 Environmental precautions

If leakage occurs, dam up.

Resolve leaks if this possible without risk.

Prevent surface and ground-water infiltration, as well as ground penetration.

If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13. 6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.

Avoid aerosol formation.

Avoid contact with eyes.

Avoid long lasting or intensive contact with skin.

Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.

Do not heat to temperatures close to flash point.

Electrical equipment must be suitable for temperature class T 2 (Germany).

Observe directions on label and instructions for use.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Not to be stored in gangways or stair wells.

Store product closed and only in original packing.

Remove possible causes of ignition - do not smoke.

Protect against moisture and store closed.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Chemical Name	Oil mist, mineral		
WEL-TWA: 5 mg/m3 (Mineral oi	I, excluding	WEL-STEL:	
metal working fluids, ACGIH)			
Monitoring procedures:	- C	Draeger - Oil Mist 1/a (67 33 031)	
BMGV:		Other information:	

(GB) - United Kingdom | WEL-TWA = Workplace Exposure Limit - Long-term exposure limit - 8-hour TWA (= time weighted average) reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU: (8) = Inhalable fraction (2004/37/CE, 2017/164/EU). (9) = Respirable fraction (2004/37/CE, 2017/164/EU). (11) = Inhalable fraction (2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit - 15-minute reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).





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(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU: (8) = Inhalable fraction (2004/37/EC, 2017/164/EU). (9) = Respirable fraction (2004/37/EC, 2017/164/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). |

| BMGV = Biological monitoring guidance value (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 98/24/EC or 2004/37/EC or SCOEL (Biological Limit Value - BLV, Recommendation from the Scientific Committee on Occupational Exposure Limits (SCOEL)) |

| Other information (EH40/2005 Workplace exposure limits (Fourth Edition 2020)): Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage. (EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, 2019/1831/EU or 2024/869/EU:

(13) = The substance can cause sensitisation of the skin and of the respiratory tract (98/24/EC, 2004/37/CE), (14) = The substance can cause sensitisation of the skin (2004/37/CE), (15) = Substantial contribution to the total body burden via dermal exposure possible.

8.2 Exposure controls 8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn. Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and nonmetrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection: With danger of contact with eyes. Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Protective Neoprene® / polychloroprene gloves (EN ISO 374).

Protective nitrile gloves (EN ISO 374).

Protective hand cream recommended.

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other: Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection: Normally not necessary. If fumes build up, use suitable breathing mask. Filter A2 P2 (EN 14387), code colour brown, white Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

If applicable, these are included in the individual protective measures (eye/face protection, skin protection, respiratory protection).

Additional information on hand protection - No tests have been performed. In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents. Selection of materials derived from glove manufacturer's indications.





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Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account. Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use. The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state: Liquid Colour: Light yellow Odour: Like oil Melting point/freezing point: There is no information available on this parameter. Boiling point or initial boiling point and boiling range: >260 °C Flammability: Combustible. Lower explosion limit: There is no information available on this parameter. Upper explosion limit: There is no information available on this parameter. Flash point: >200 °C Auto-ignition temperature: 351 Decomposition temperature: There is no information available on this parameter. Mixture is non-soluble (in water). pH: Kinematic viscosity: 69 mm2/s (40°C, DIN 51562) Solubility: Insoluble Partition coefficient n-octanol/water (log value): Does not apply to mixtures. There is no information available on this parameter. Vapour pressure: Density and/or relative density: 0,832 g/cm3 (15°C, DIN 51757) Density and/or relative density: 0,8-0,9 (relative density) There is no information available on this parameter. Relative vapour density: Particle characteristics: Does not apply to liquids. 9.2 Other information Explosives: Product is not explosive. Oxidising liquids: No

SECTION 10: Stability and reactivity

10.1 Reactivity

The product has not been tested. **10.2 Chemical stability** Stable with proper storage and handling. **10.3 Possibility of hazardous reactions** No decomposition if used as intended. **10.4 Conditions to avoid** Strong heat Protect from humidity. **10.5 Incompatible materials** No dangerous reactions are known. **10.6 Hazardous decomposition products** No decomposition when used as directed.

SECTION 11: Toxicological information





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11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal						n.d.a.
route:						
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye						n.d.a.
damage/irritation:						
Respiratory or skin						n.d.a.
sensitisation:						
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity -						n.d.a.
repeated exposure (STOT-						
RE):						
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

O,O,O-triphenyl phosphorothioate

0,0,0-triphenyi phosphoroti	noate					
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	> 2000	mg/kg	Rat		
Skin corrosion/irritation:				Rabbit		Not irritant
Serious eye				Rabbit		Not irritant
damage/irritation:						

11.2. Information on other hazards

PAO-Oil 68 Clearversion 5000 ml Art.: ACPL 14 000P / 70818179						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).							
PAO-Oil 68 Clearversion 5000 ml							
Art.: ACPL 14 000P / 70818179							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to							n.d.a.
daphnia:							
12.1. Toxicity to algae:							n.d.a.





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	r	1		1	
12.2. Persistence and					Not
degradability:					biodegradable
12.3. Bioaccumulative					Concentration
potential:					in organisms
					possible.
12.4. Mobility in soil:					n.d.a.
12.5. Results of PBT					n.d.a.
and vPvB assessment					
12.6. Endocrine					Does not apply
disrupting properties:					to mixtures.
12.7. Other adverse					No information
effects:					available on
					other adverse
					effects on the
					environment.
Other information:	AOX				According to
					the recipe,
					contains no
					AOX.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

Soaked polluted cloths, paper or other organic materials represent a fire hazard and should be controlled, collected and disposed of. EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.

Owing to the user's specific conditions for use and disposal, other waste codes may be

allocated under certain circumstances. (2014/955/EU)

13 02 06 synthetic engine, gear and lubricating oils

Recommendation:

Sewage disposal shall be discouraged.

Pay attention to local and national official regulations.

E.g. dispose at suitable refuse site.

E.g. suitable incineration plant.

For contaminated packing material

Pay attention to local and national official regulations.

Empty container completely.

Uncontaminated packaging can be recycled.

Dispose of packaging that cannot be cleaned in the same manner as the substance.

15 01 02 plastic packaging

15 01 04 metallic packaging

SECTION 14: Transport information

General statements

Transport by road/by rail (ADR/RID)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Tunnel restriction code:	Not applicable
Classification code:	Not applicable





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LQ:	Not applicable
Transport category:	Not applicable
Transport by sea (IMDG-code)	
14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Marine Pollutant:	Not applicable
EmS:	Not applicable
Transport by air (IATA)	
14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
14.6. Special precautions for user	

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Maritime transport in bulk according to IMO instruments

Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

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Observe restrictions:

General hygiene measures for the handling of chemicals are applicable.

Directive 2010/75/EU (VOC):

National requirements/regulations on safety and health protection must be applied when using work equipment.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections:

2, 3, 5, 7, 8, 9, 11, 13, 14, 15, 16

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Not applicable

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents. H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

Aquatic Chronic — Hazardous to the aquatic environment - chronic Skin Irrit. — Skin irritation Skin Sens. — Skin sensitization





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Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.

Guidelines for the preparation of safety data sheets as amended (ECHA).

Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).

Safety data sheets for the constituent substances.

ECHA Homepage - Information about chemicals.

GESTIS Substance Database (Germany).

German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany). EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.

National Lists of Occupational Exposure Limits for each country as amended.

Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road) AOX Adsorbable organic halogen compounds approximately approx. Art., Art. no. Article number ASTM ASTM International (American Society for Testing and Materials) ATE Acute Toxicity Estimate BAM Bundesanstalt für Materialforschung und -prüfung (= Federal Institute for Materials Research and Testing, Germany) BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany) BCF Bioconcentration factor BSEF The International Bromine Council CAS **Chemical Abstracts Service** CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures) CMR carcinogenic, mutagenic, reproductive toxic DMEL Derived Minimum Effect Level DNEL Derived No Effect Level DOC Dissolved organic carbon for example (abbreviation of Latin 'exempli gratia'), for instance e.q. EbCx, EyCx, EbLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants) European Community FC ECHA European Chemicals Agency ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect EEC European Economic Community EINECS European Inventory of Existing Commercial Chemical Substances **ELINCS** European List of Notified Chemical Substances EN European Norms United States Environmental Protection Agency (United States of America) EPA Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants) $ErCx, E\mu Cx, ErLx (x = 10, 50)$ etc. et cetera EU **European Union** EVAL Ethylene-vinyl alcohol copolymer Fax. Fax number gen. general GHS Globally Harmonized System of Classification and Labelling of Chemicals GWP Global warming potential Adsorption coefficient of organic carbon in the soil Koc Kow octanol-water partition coefficient IARC International Agency for Research on Cancer





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The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge. No responsibility.

These statements were made by:

Chemical Check GmbH, Chemical Check Platz 1-7, D-32839 Steinheim, Tel.: +49 5233 94 17 0, Fax: +49 5233 94 17 90

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