



IMPORTANT FITTING INFORMATION

Part number :- SGA1213L

THIS STEERING RACK IS DELIVERED WITH ITS ORIGINAL CODING.
DEPENDING UPON THE VEHICLE SPECIFICATION IT MAYBE NECESSARY TO AMMEND THE SETTING.
BACKUP AND SAVE THE ORIGINAL CODING BEFORE DISCONNECTING THE ORIGINAL PART.
IF IT IS NOT POSSIBLE TO READ THE CODE REQUEST IT FROM THE MANUFACTURER.
MANUAL LONG CODING IS NOT POSSIBLE ON THIS UNIT. THE OPTIONS MUST BE SELECTED FROM A LIST.
NO LOGIN CODE IS REQUIRED TO CHANGE THIS CODING. THE VIN NUMBER IS REQUIRED.
AFTER CODING CLEAR THE FAULT MEMORY AND PROCEED TO PERFORM THE "ADAPTATION"

***** NOTE *****

THE STEERING ANGLE SENSOR (G85) IS A SEPARATE COMPONENT TO THE RACK AND PINION AND IS LOCATED IN THE UPPER PORTION OF THE STEERING COLUMN. IN THE EVENT A STEERING ANGLE RELATED FAULT IS PRESENT THE CORRECT FUNCTION, ADAPTATION & CALIBRATION OF THIS COMPONENT MUST BE DIAGNOSED.

***** NOTE *****

WHEN THIS RACK IS DELIVERED THERE ARE ALWAYS LATENT ERROR CODES RECORDED DUE TO THE ABSENCE OF NON ESSENTIAL COMMUNICATION CHANNELS IN THE TEST ENVIRONMENT. THESE ERROR CODES WILL CLEAR WHEN THE RACK IS CODED CORRECTLY.

***** NOTE *****

BEFORE CALIBRATION IS POSSIBLE THERE MUST BE NO FAULTS EXCEPT FOR THE FAULT
"c10acf0 - Power steering limit stops not taught"

THIS TABLE SUMMARISES THE CODING PARAMETERS AND OPTIONS AVAILABLE.

CHANNEL DEFINITION / NAME	OPTIONS
DRIVE SELECT	ACTIVE
	NOT ACTIVE
DRIVER STEERING RECCOMENDATION (DSR)	ACTIVE
	NOT ACTIVE
DYNAMIC STEERING - READ ONLY	iDIRECT
	NO DL
	DL
LANE DEPARTURE ASSISTANT (HCA)	ACTIVE
	NOT ACTIVE
HYBRID	ACTIVE
	NOT ACTIVE
PARK ASSISTANT (PLA)	ACTIVE
	NOT ACTIVE
PLA GEN1 / GEN2	GEN1
	GEN2
START STOP	ACTIVE
	NOT ACTIVE

V1.1

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