



# Fitting Instructions

TOWBAR DT99A  
For NISSAN PRIMERA ESTATE  
(Feb 1998)

## MATERIALS

A	1	Cross Bar
C	1	Centre Tube with international facing to ISO 3853 (AU114)
D	6	M10x35x1.25mm Fine Pitch Bolts, Lock Washers and 4 Nuts
E	1	Left Hand Side Arm
E1	1	Cleat
F	1	Right Hand Side Arm
F1	1	Right Hand Side Arm Extension
G	4	M10x35x1.25mm Fine Pitch Bolts, Lock Washers, 2 Nuts and 6 Flat Washers (20mm O.D.)
H	2	M10x30x1.25mm Fine Pitch Bolts, Lock Washers and Flat Washers (20mm O.D.)
J	2	M10x30x1.25mm Fine Pitch Bolts, Lock Washers and Flat Washers (20mm O.D.)
K	2	M8x30x1.25mm Bolts, Lock Washers and Flat Washers (25mm O.D.)
L	2	M8x30x1.25mm Bolts, Lock Washers and Flat Washers (25mm O.D.)
M	2	M10x25x1.25mm Fine Pitch Bolts, Lock Washers and Flat Washers (20mm O.D.)
N	1	M6x25mm Bolt, Lock Washer and Flat Washer (14mm O.D.)
P	2	M12x85x1.75 Bolts and Nyloc Nuts
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers
Z	1	ZEP35 Electrical Plate (not shown)

## FITTING

1. Remove bumper, 5 plastic fixings on underside, 1 tip screw each side, 3 fixings on top edge. Remove and discard towing eyes.
2. Loosely attach Left Hand Side Arm (E) to existing captive nuts in frame using 2 Bolts (G) and Bolts (H). Loosely attach Cleat (E1) to Side Arm (E) using remaining Bolts (G) and to frame using Bolts (J).
3. Loosely attach Right Hand Side Arm (F) and R/H Side Arm Extension (F1) to captive nuts using Bolts (K) and (L). Attach Side Arm Extension to frame using Bolts (M) and (N).
4. Loosely attach Cross-Bar (A) to Side Arms (E) and (F) using Bolts (D). Tighten all bolts. Re-hang exhaust rubber on to Side Arm (F).  
Cut bumper as shown below. Re fit bumper. Attach Centre Tube (C) to Cross Bar (A) using Bolts (P), tighten bolts.

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

SEE ATTACHED DRAWING





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NOTE: ON SOME  
MODELS IT MAY  
BE NECESSARY  
TO CUT BUMPER  
ON R/H SIDE.

