

Fitting Instructions

Towbar for: Kia Sorento MQ4 (MY2020-) KA53U Hyundai Santa Fe P/E TM (2021-)

MATERIALS:

1 Crossbar

B 1 Sidearm Plate

C 1 Sidearm Bracket

V 2 M12 x 40 x 1.75 bolt & Nyloc Nut (**NB pitch**)

W 2 M12 x 40 x 1.75 bolt (**NB pitch**)

X 4 M12 x 40 x 1.25 bolt & 25 dia washer

Y 1 M12 x 40 x 1.25 bolt & 40 dia washer

Y1 1 M12 x 40 x 1.25 bolt (NB: no washer required)

ZE 1 Retractable Electric Plate Kit

ZN 1 Neck Kit

FITTING:

- 1. Lower / remove the spare wheel from under the vehicle, see vehicle owner manual.
- Access to the chassis rails is required. Diesel models will need the ad-blue tank lowering and supporting & HEV models may need covers removing. Lowering the exhaust will also ease fitment.
- 3. Locate the mounting points on the chassis rails and ensure that the holes and faces are clear of mastic and debris.
- **4.** Cut out the a centre section of the plastic crash beam (approx. 170 x 50mm wide). Use a hacksaw to cut into the beam and then use locking pliers to bend and snap the section off (see image below as guidance).
- Attach and fully tighten (to correct torque settings) Sidearm Bracket (C) to the right-hand chassis rail using fixings (X & Y1).
- **6.** Loosely attach the Sidearm Plate (B) to the Sidearm Bracket (C) using fixings (W).
- 7. Loosely attach Crossbar (A) to the LH chassis using fixings (X&Y) and to Sidearm Plate (B) using fixings (V).
- **8.** Attach Neck (**ZN**) and Retractable Electrical Plate (**ZE**) using the separate fitting instructions.
- 9. Correctly align all components before fully tightening all fasteners to their correct torque settings.
- **10.** Re-fit the ad-blue tank, any covers removed and exhaust to the vehicle. Re-fit the spare wheel, ensuring fitment doesn't foul the towbar.

Recommended torque settings (Grade 8.8 bolts): M6 - 10Nm, M12 - 95Nm, M16 - 200Nm

