



Fitting Instructions

TOWBAR
For Elddis Accordo 125 & 105
2013-
Does not fit the 135

MHE2U
For
MHE2
MHE2Q
MHE2QF
MHE2S

MATERIALS

A	1	Cross Bar
B	2	Side Bracket
C	2	M12 x 35 x 1.75 Bolts, Lock Washers, Flat Washers (40mm OD.) and Witter Cage Nuts
D	2	M12 x 35 x 1.75 Bolts, Nuts, Lock Washers and Flat Washers (30mm OD.)
E	2	M12 x 35 x 1.75 Bolts, Nuts, Lock Washers and 4 Flat Washers (30mm OD.)
F	4	M12 x 35 x 1.75 Bolts, Lock Washers and Nuts
ZE	1	Retractable Electrical Plate
ZN	1	Neck Kit.

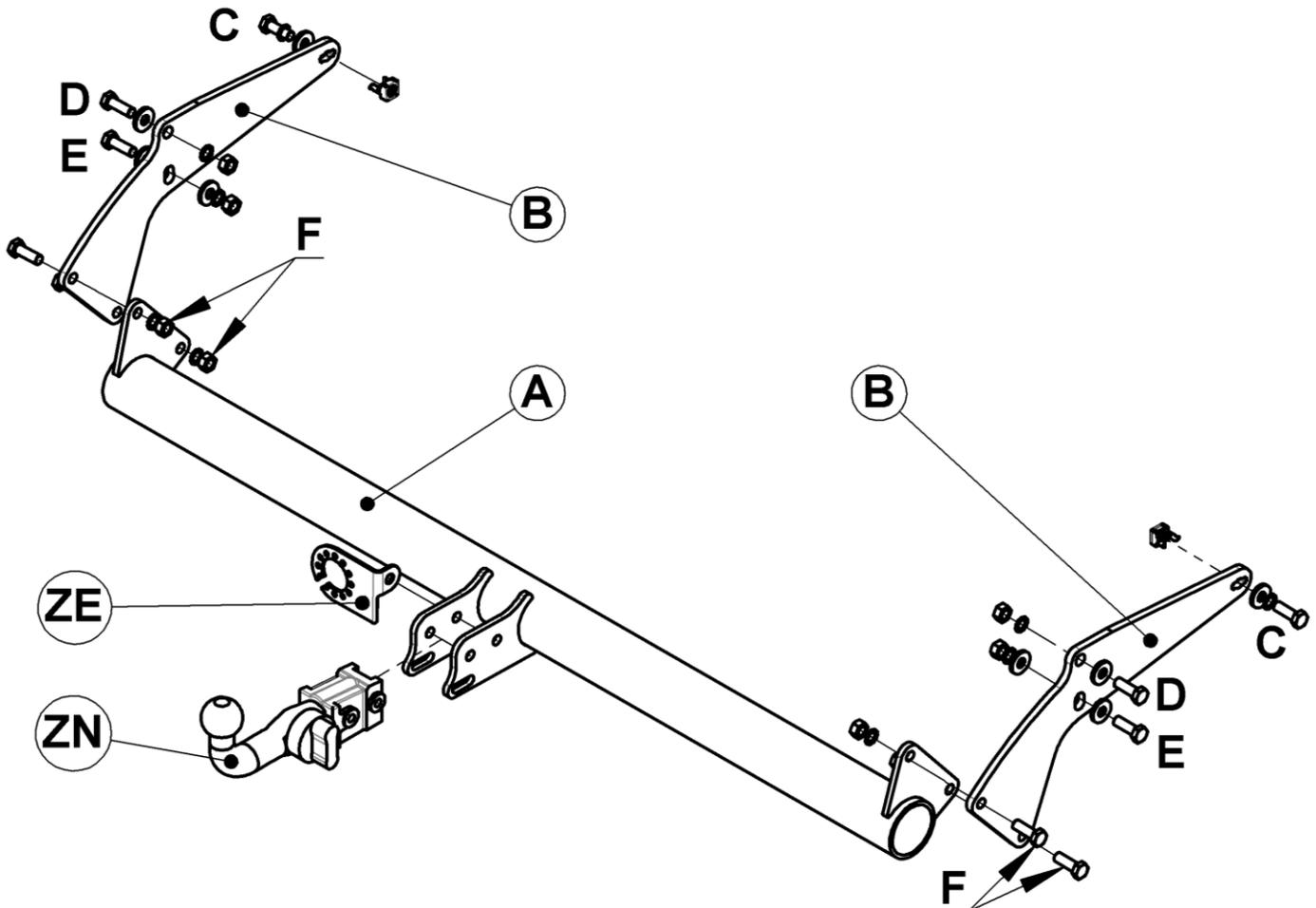
FITTING

1. Pre-assemble a Witter Cage Nut (fastener C) to each Side Bracket, referring to separate fitting instructions - **note the correct side to assemble to each Side Bracket, as shown below.**
2. Locate the mounting points on the outside face and end of each chassis rail, and loosely attach Side Brackets (B) to the inside of each chassis rail using fasteners (C, D & E) at each end. (Note the orientation of Cross Bar (A) - Square tube forwards of the chassis ends.)
3. Assemble Cross Bar (A) to each Side Bracket (B) using fasteners (F)
4. Assemble the chosen Neck Kit (ZN) and Electrical Plate Kit (ZE) to Cross Bar (A) using fasteners and instructions from the relevant kits.
5. **Fully Tighten all Fasteners** starting with fasteners (B).

Recommended torque settings:

Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

Grade 10.9: M12 - 120Nm, M10 - 70Nm M8- 35Nm



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