



CLUTCHTECH

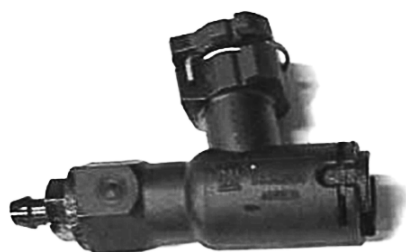


TSB-294

Holden Cruze Hydraulic Seal in Concentric Slave Cylinder

When changing the Concentric Slave Cylinder in this vehicle, it's important to check that the rubber seal on the end of the push fitting does not remain in the bleeder adapter. If the seal comes off the fitting and is not removed from the adapter before the new one is installed it will over pressurise the CSC and lead to failure.

Pictured below are the bleeder adapter, the rubber seal and the push fitting at the end of the line.



Bleeder adapter



Rubber seal



Push fitting

NOTE



Clutch Delay Valve

If the pedal becomes hard during the bleeding process, do not force the pedal down. This can overstroke the CSC and cause damage to the CSC and clutch. The hydraulic line that comes out of the bleeder adapter has a Clutch Delay Valve (CDV) on the end. Remove this piece and simply connect the line straight into the bleeder adapter and try again. This will not affect the operation of the clutch, but will improve the feeling of the clutch pedal actuation.

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