



# CLUTCHTECH



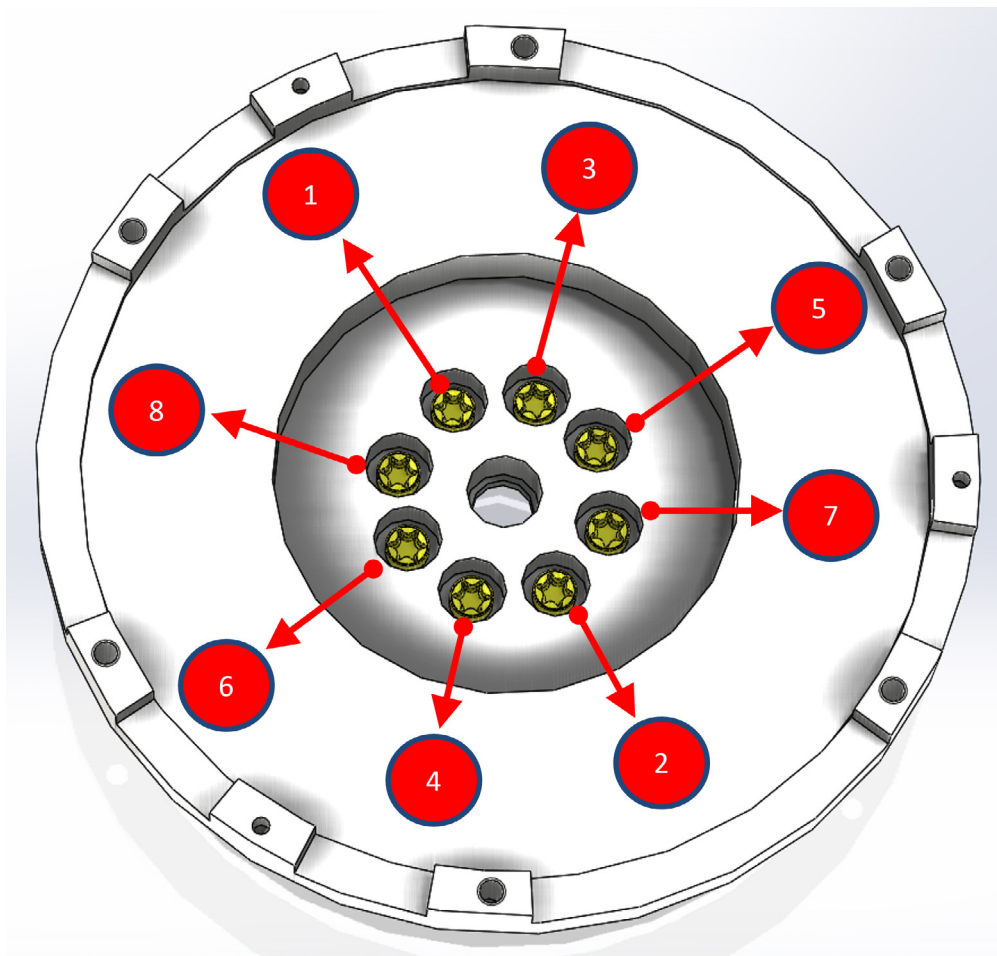
## TSB-FWBGM15

### Duramax 2.8L Flywheel Bolt Torque Sequence

## IMPORTANT FITMENT INFORMATION

This application requires specific sequence of torquing the flywheel bolts to ensure that the bolts are tensioned within their optimum tension range.

- 1) Install the bolts in the crank and initially torque to 50Nm (37 ft.lbs) in the sequence illustrated below.
- 2) Loosen the bolts off one at a time and re-torque to 25Nm (18 ft.lbs) following the same sequence.
- 3) Using a torque wrench with a rotation gauge, torque the bolts a further 60 degrees in rotation following the same sequence.
- 4) Mark the heads of the bolts with a paint marker as evidence that they have been correctly torqued.



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