

## SAAB Clutch 99 and 900 Series

This Technical Bulletin applies to the following Clutch Kits; KSS20001, KSS20002, KSS22001 and KSS22002

Installation and removal of the clutch assembly from these vehicles require that the diaphragm spring be held in the depressed position, so there is enough room to remove the release bearing, pressure plate and disc.

A split ring service tool may be obtained from the vehicle manufacturer, OEM part number 8390023 (130mm) to remove and install riveted type covers, and part number 8791618 (160mm) to remove and install all diaphragm spring tab (D.S.T.) type covers which are now being used. Alternatively, a suitable tool may be produced from wire as shown below.

This split ring tool should be inserted between diaphragm spring and the special designed tabs (see below) while the clutch is held in the depressed position. After the ring is properly positioned, the clutch cover assembly can be removed. To remove the ring from the old cover and install it on the new cover, a press must be used. This will ensure enough room to install the release bearing, pressure plate and disc. To remove the ring again, hold the clutch pedal in the depressed position and remove the ring.



