



INSTALLATION MANUAL

A-3516 Arnett New Rear Air Spring Ram 2500 (DJ Chassis)



Engineered to Ride, Built to Last[®]

CONGRATULATIONS ON YOUR PURCHASE OF AN ARNOTT® SUSPENSION PRODUCT

WE AT ARNOTT LLC ARE PROUD TO OFFER A HIGH QUALITY PRODUCT WITH ALL THE TECHNICAL SUPPORT YOU NEED. THANK YOU FOR YOUR CONFIDENCE IN US AND OUR PRODUCT.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified and certified automotive professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

GENERAL INFORMATION

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at www.arnottinc.com and www.arnotteurope.com.



WARNING:

The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION:

Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.

To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.

Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

For vehicles with a "Closed Air Supply System," replacement of components requires proper adherence to procedures set forth within OE servicing literature. Failure to comply with the OE prescribed procedures can result in component damage and/or failure.

AIR SPRING REMOVAL

1. Raise the vehicle.
2. Deflate and disable the air suspension per manufacturer's instructions. (Figure 1)



FIGURE 1

3. Locate and disconnect the air line from the air fitting. (Figures 2, 3)



FIGURE 2



FIGURE 3

4. Locate the remove the two bottom mount nuts. (Figures 4, 5)

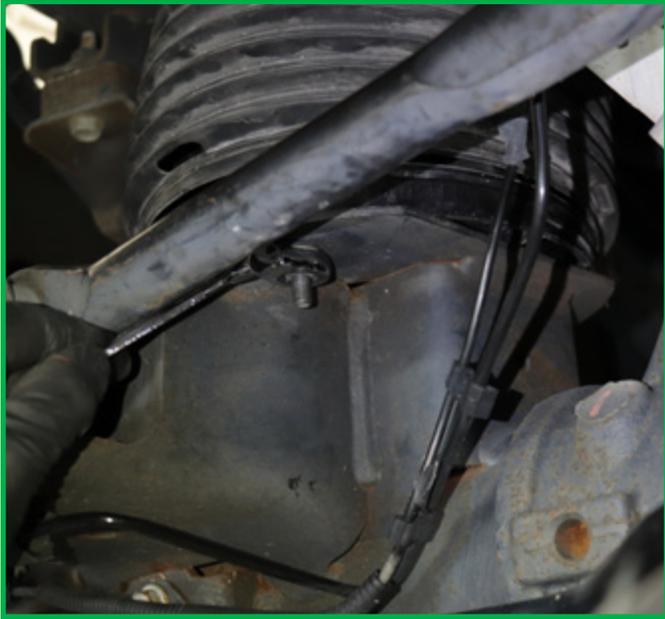


FIGURE 4



FIGURE 5

5. Remove the air spring. (Figures 6, 7)



FIGURE 6



FIGURE 7

6. Removal complete.

AIR SPRING INSTALLATION



WARNING:

Tighten all nuts and bolts to manufacturer's specifications during the installation process.

1. Install the new Arnott air spring into the vehicle. (Figures 8, 9, 10)



FIGURE 8



FIGURE 9



FIGURE 10

2. Install the lower mount nuts. Tighten to manufacturer's specifications. (Figures 11, 12)



FIGURE 11

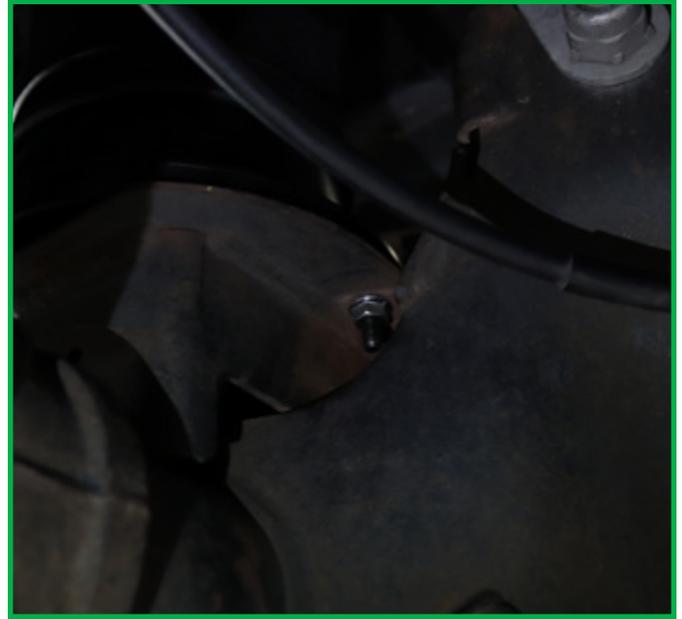


FIGURE 12

3. Insert the air line into the air fitting. (Figure 13)

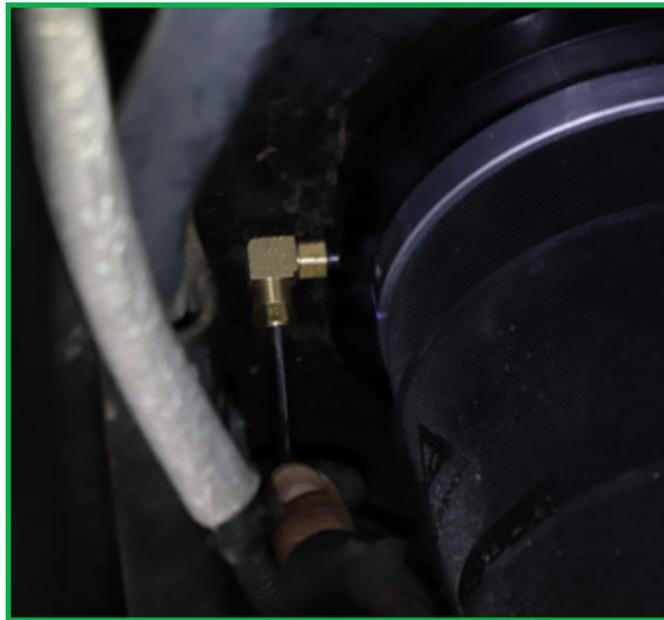


FIGURE 13

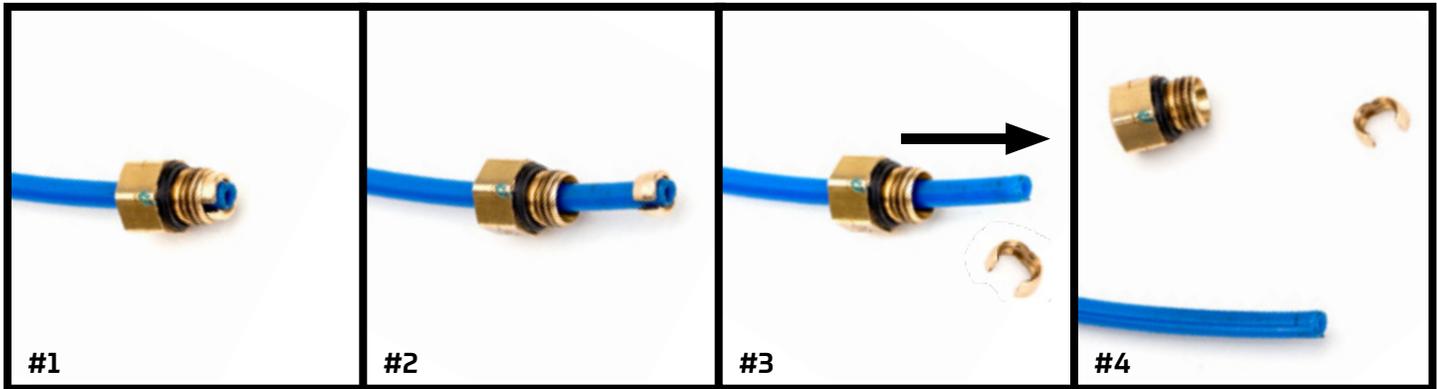
REMOVAL



Prior to inserting the existing air line into the new air strut you will need to remove the old original equipment air line fitting and discard.

NOTE:

Scratches and/or deep cuts in the air line can result in possible leaks. Inspect the air line before insertion. Air line needs to be replaced if damaged.



#1
OE AIR LINE FITTING

#2
SLIDE THE THREADED
PORTION UP THE LINE
AND SPREAD THE COLLET
OPEN TO REMOVE

#3
SLIDE THE AIR FITTING
OFF OF THE AIR LINE

#4
DISCARD OE AIR LINE
FITTING

4. Lower the vehicle enough to seat the top mount into the upper spring seat.
5. Enable the air suspension system and inflate the air spring. Verify that the top mount sits flush in the spring seat. (Figure 14)

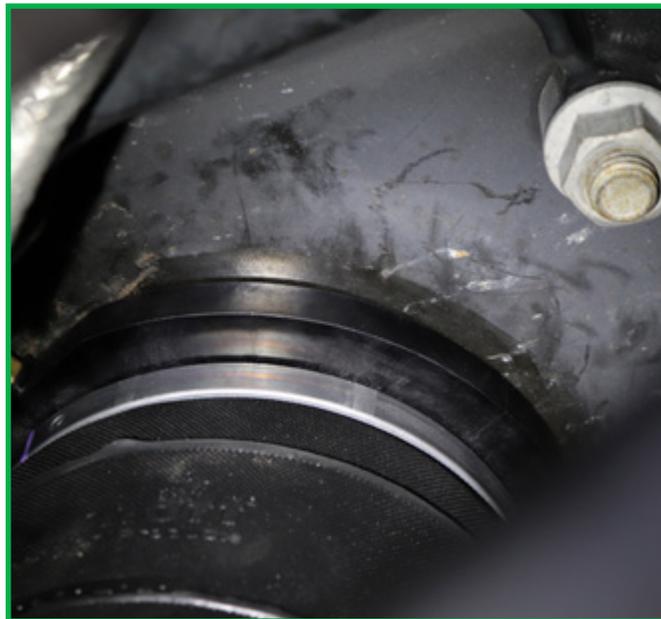


FIGURE 14

6. Follow manufacturer's procedures for checking and correcting air mass in the air system.
7. Installation complete.

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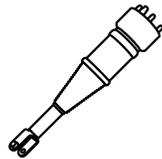
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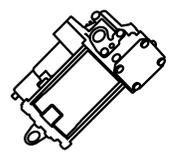
Air Springs



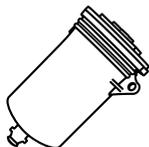
Struts



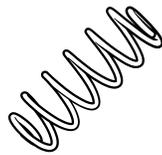
Shocks



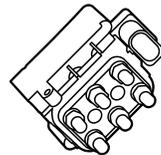
Compressors



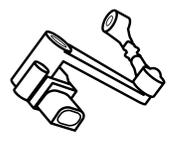
Dryers



Coil Spring
Conversion Kits



Valve Blocks



Ride Height
Sensors