

## Product info sheet

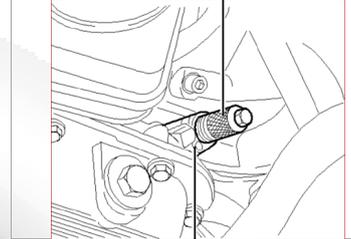
Robert Bosch

0470506030

Special tools needed?

Yes

- 1: Place timingpin in crank to fix
- 2: Timingpin to fix injectionpump



## Product specific information

Programming

No

Unlocking

Yes

Activate immobilizer with OE-diagnostic to

Adaption values reset

No

Bleed

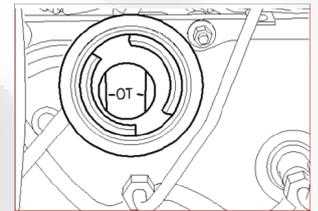
Yes

Help with manual pump before fuel filter

adjustment at mounting\_1

Yes

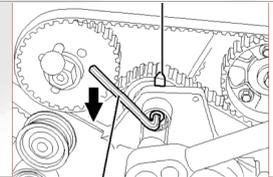
Camshaft with mark (fixed crankshaft)



adjustment at mounting\_2

Yes

Injection point set by timing pin



## Tightening torques

Mounting fuelpump flange

10 Nm

Mounting fuel pump bracket

20 Nm

High Pressure pipe nuts

30 Nm

Tensioner timingbelt, -chain

36 Nm

Pump pulley/sprocket

22 Nm (shock absorber fuel pump: 20 Nm)

## Assembly instructions

Recommendation: replace fuel filter

### Core charge terms:

- externally intact,
- no mechanical damage,
- not dismantled,
- no heavy corrosion.