

## Product info sheet

Stanadyne

05521

Special tools needed?

Yes

Use Diagnostic tool (Tech2 / Snap-On) to set timing:

1: Time Set:  $\pm 3,5^\circ$  (rough setting)

2: TDC Offset:  $-0,25^\circ \dots -0,75^\circ$



## Product specific information

Programming

No

Unlocking

No

Adaption values reset

No

Bleed

No

Make sure that prime pump works

adjustment at mounting\_1

Yes

Rough setting by diagnostic device

adjustment at mounting\_2

Yes

Fine tuning by diagnostic device

## Tightening torques

Pump pulley/sprocket

25 Nm

Mounting fuelpump flange

40 Nm

High Pressure pipe nuts

33 Nm

Inlet manifold

23 Nm

## Assembly instructions

Recommendation: replace gasket inlet manifold

Setting at  $>77^\circ$  C coolant

### Core charge terms:

- externally intact,
- no mechanical damage,
- not dismantled,
- no heavy corrosion.