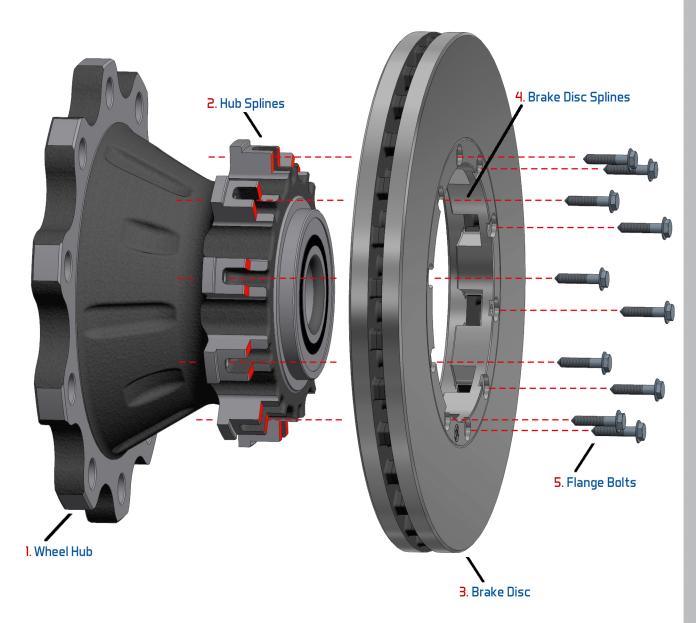


## DAF111D **JURATE**FITTING INSTRUCTIONS

Please refer to relevant safety instructions provided by vehivcle manufacturer before commencing. Brake discs should always be replaced as an axle set.



- Step 1. Ensure that the hub splines (2) are cleaned and any rust removed particularly from the highlighted areas.
- Step 2. Coat the hub splines (2) and disc splines (4) in heat resistant copper grease.
- Step 3. Slide the brake disc (3) in place.
- Step 4. Insert flange bolts (5) through the disc(3) into the hub (1)
- Step 5. Screw together using torque setting 30 ±2 Nm.







