



BMW EGR VALVE PTA510-0474

TECHNICAL NOTE FOR MOUNTING

ATTENTION!

Before removing the EGR valve, the service function „Adjusting the installation position of the exhaust gas recirculation valve“ must be performed using a suitable vehicle diagnostic device.

Then remove the EGR valve in accordance with the manufacturer-specific repair instructions.

Note! Do not yet attach or install the EGR valve to the EGR cooler.

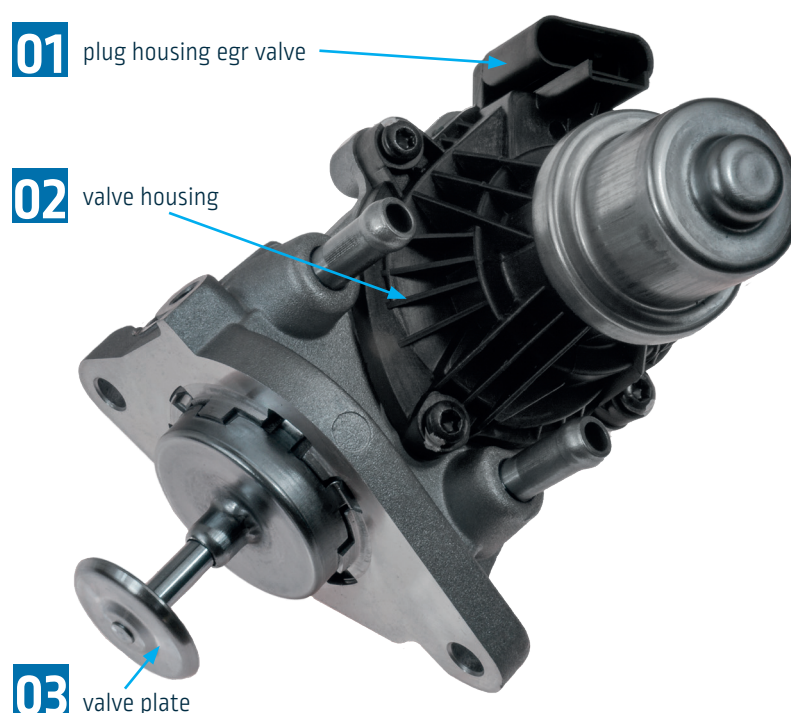
1. **Before installation**, connect the connector housing of the EGR valve to the corresponding connection of the vehicle.
2. Connect a suitable diagnostic device to the OBD port of the vehicle.
3. Select menu function „Replace EGR valve or installation position of EGR valve“.

The EGR valve is now energized (EGR valve disc moves slightly into the valve housing) and can now be mounted on the EGR cooler.

Further installation according to the manufacturer-specific repair instructions.

After mounting the EGR valve, use the vehicle diagnostic unit to perform the „Reset adaptations“ service function.

Finally, read out and delete the fault memory.



In case of inobservance there will be a damage the electronics or mechanics!
In the event of a warranty claim, proof of the service functions must be enclosed.