



Product group Oil filter module PTA421-0004

INSTALLATION INSTRUCTIONS

When removing the oil filter module PTA421-0004, the screws must be loosened in the specified order.



!Attention!

Before installing the oil filter module:

- Clean the crankcase and oil filter module (if reusing) using a special tool (OE 11 1 470) to remove gasket residue
 - o **Note:** Do not use any tools that create or remove chips (e.g. sandpaper, file)!
 - o **No foreign substances or particles may enter the oil filter module or the oil ducts. Contamination can lead to engine damage, for example**
 - o Turn the engine over (special tool 11 6 480) until engine oil leaks from the oil ducts in the area of the oil filter module

Installation:

All seals and sealing surfaces must be free of oil and cleaned if necessary.

Position the oil filter module and tighten the screws in the sequence 1-4.

Joining torque 8 Nm, then tighten with 8 Nm.

The manufacturer-specific repair instructions must be observed for all work.