

BM91533H: FITTING ADVICE



- When removing the old unit, sometimes the studs holding it to the cylinder head wind out slightly; ensure that they are screwed back in fully to create an airtight seal with the new unit.
- Once the old unit has been removed, ensure that all contacting surfaces are clean and that all traces of the old gasket are removed from the cylinder head. Failure to do so could result in an exhaust leak.
- Fit the replacement unit (loosely to begin with) to the engine using a new gasket at the cylinder head.
- Make sure that the support bracket positioned above the three-bolt flange is loosely bolted to the engine. Failure to fit support brackets could result in the unit breaking at its weakest point due to stress caused by excess movement.
- Once it is lined up and correctly in position, proceed to tighten all nuts from the centre outwards; this should pull the unit to the cylinder head evenly, creating a tight seal.
- Ensure that the support bracket is tight.
- Once the unit has been securely fitted, the unit can be connected to the next part of the system (connecting pipe) using a new gasket.
- When refitting the lambda sensor, take care to ensure that the wires are not twisted.

FITTINGS

Included with the unit:

x3 studs



Optional (at cost):

FK91533A

x1 front gasket

x1 rear gasket



FK91533B

x1 front gasket

x1 rear gasket

x3 rear nuts

x7 front nuts

