



# Fitting Instructions

TOWBAR R758U  
For EH32  
2022-

## MATERIALS

|    |   |   |
|----|---|---|
| A  | 1 | Cross Tube  |
| B  | 1 | Side Arm  |
| C  | 1 | Side Arm  |
| D  | 2 | M8 Spigot Nuts, M10 Plain Washer, and M10 Lock Washer |
| E  | 6 | M8 x 35 x 1.25 Bolts, and Plain Washer                |
| F  | 2 | M12 x 40 x 1.75 Bolts, and Plain Washer               |
| G  | 4 | M12 x 40 x 1.75 Bolts, Plain Washer and Nyloc Nut     |
| H  | 1 | M8 x 20 x 1.25 Bolts, Plain Washer and Nyloc Nut      |
| ZE | 1 | Retractable Electrical Plate                          |
| ZN | 1 | Neck option   |

## FITTING

1. Remove bumper.
2. Remove steel bumper beam.
3. Insert Side Arms (B & C) into each chassis rail and loosely attach to rear panel and chassis rail using fasteners (E & F).
4. Loosely assembly the Cross Bar (A) to Side Arms (B & C) using fasteners (G).
5. Assemble the Neck kit (ZN), and Retractable Electrical Plate (ZE) to Cross Bar (A) using the respective kit instructions.  
**Note: Use fastener (H) in conjunction with the lower M12 Neck fastener to secure the Retractable Electrical Plate.**
6. Cut the bumper and undertray using the marks molded into the inner surface of the bumper and undertray
7. Refit the bumper.
8. **Fully tighten all fasteners**
- 9.

### Recommended torque settings:

Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm

Grade 10.9: M12 - 120Nm, M10 - 70Nm M8- 35Nm

