



## **T5 Gearbox Bellhousing Modification**

For some T5 gearboxes, the fork and bellhousing ribs can come into contact as the clutch wears and pushes the fork back. Witness marks may be visible, similar to the below photos circled in red.



To allow for maximum fork movement and clutch wear, ACS recommends making a modification to the bellhousing ribs by grinding away a small section to avoid contact with the fork as shown in the below photos. Remove any sharp edges and burrs and test fit the fork prior to reinstallation of the clutch.







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