

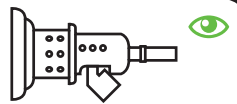

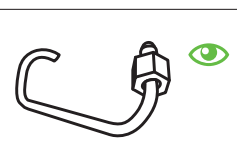








WARNING



Not following the instructions below may result in damage of the product supplied by us and refusal of the claim due to improper installation of the product.

THE FOLLOWING STEPS MUST BE CONDUCTED UNCONDITIONALLY:

| | | |
|---|--|--|
| 1 | Make sure other components such as AdBlue injector, NOx sensor and SCR catalyst are in working condition. |  |
| 2 | Make sure the AdBlue injector has no AdBlue crystals on it. If so, please, take all the necessary steps to clean it. |  |
| 3 | Check for the AdBlue pipe connection between the AdBlue tank and the AdBlue injector. Poor connection can lead to AdBlue fluid leakage that consequently leads to AdBlue tank failure. Make sure the supply pipe is clean and not clogged. |  |
| 4 | Do not overfill the AdBlue tank. The best course of action is to fill the tank with no more than 10 litres of AdBlue at a time. Filling the tank all the way up can lead to serious problems with the AdBlue tank. |  |
| 5 | Make sure to fill the AdBlue tank with fresh AdBlue fluid and do not mix it with other fluids. Old AdBlue fluid can cause serious problems. |  |
| 6 | Never fill the AdBlue tank with water. If water gets into the AdBlue injector, it can block the system. Water causes a negative chemical reaction to the catalyst that makes up the Selective Catalytic Reduction (SCR) system. |  |
| 7 | Make sure to use the vehicle regularly. Aged AdBlue fluid can lead to AdBlue tank failure. |  |
| 8 | The fluid consumption can be higher during the first 50 kilometres due to system bleeding. |  |



ATTENTION! – DO NOT fill the AdBlue tank with water or old AdBlue fluid as it can lead to serious problems.






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AFTER REPLACING THE ADBLUE CONTROL UNIT DO THE FOLLOWING:

| | | |
|----------|---|---|
| 1 | Fill the tank with AdBlue solution. |  |
| 2 | Clear the errors stored in the fuel injection control unit. |  |
| 3 | Using the diagnostics, record the tank change. |  |



**DO NOT REMOVE
THE CAP SHOWN ABOVE!**

PROCEDURE WITH DIAGNOSTICS:

DIAGBOX DIAGNOSTICS

- > Injection> repair> repair package> spare parts> intervention on pollution control system> replacement of tank, AdBlue level sensor in tank or dnox system exhaust
- > Injection> repair> repair package> post installation adjustment> replacement of AdBlue solution filling – cleaning/venting> filling AdBlue tank
- > Injection> repair> repair package> post-installation setup> interference with pollution control systems> resetting dnox system faults

BOSCH DIAGNOSTICS

- > Engine control 1> Customization / Settings> AdBlue Tank: Reset
- > Engine control 1> Customization / Settings> Reset AdBlue level
- > Engine control 1> Adaptation / Settings> Reset AdBlue level after cor. Nox system error

TEXA DIAGNOSTICS

- > Fuel Injection> SETTINGS> Replace tank, pump module and sensor or Nox system exhaust
- > Fuel injection> SETTINGS> AdBlue tank filling
- > Fuel injection> SETTINGS> Resetting DeNOx faults

DELPHI DIAGNOSTICS

- > Fuel> Settings> Replace tank, pump indicator module, DeNox exhaust or urea injector
- > Fuel> Settings> AdBlue tank filling
- > Fuel> Settings> Resetting DeNOx system errors