



INSTALLATION MANUAL

AS-5705

Arnett New Rear Air Shock

Various GM SUVs (K2, w/Z85 Package, SWB & LWB)



Engineered to Ride, Built to Last[®]

CONGRATULATIONS ON YOUR PURCHASE OF AN ARNOTT® SUSPENSION PRODUCT

WE AT ARNOTT LLC ARE PROUD TO OFFER A HIGH QUALITY PRODUCT WITH ALL THE TECHNICAL SUPPORT YOU NEED. THANK YOU FOR YOUR CONFIDENCE IN US AND OUR PRODUCT.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified and certified automotive professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

GENERAL INFORMATION

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at www.arnottinc.com and www.arnotteurope.com.



WARNING:

The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION:

Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.

To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.

Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

For vehicles with a "Closed Air Supply System," replacement of components requires proper adherence to procedures set forth within OE servicing literature. Failure to comply with the OE prescribed procedures can result in component damage and/or failure.

AIR SHOCK REMOVAL

1. Set steering to straight ahead.
2. Lift vehicle and remove rear wheel. (Figure 1)



FIGURE 1

3. Locate and remove the air line to deflate the air shock. Turn the metal clip approx. 90° To remove the air line fitting from the air shock. (Figure 2)



FIGURE 2

4. Loosen and remove the upper and lower shock mounting nuts. (Figure 3)



FIGURE 3

5. Support the axle to relieve pressure from the air shock's mounting points. Remove the upper and lower air shock mounting bolts. (Figure 4)



FIGURE 4

6. Remove the air shock from the vehicle. (Figure 5)



FIGURE 5

7. Removal complete.

AIR SHOCK INSTALLATION



WARNING:

Tighten all nuts and bolts to manufacturer's specifications during the installation process.

1. Install the air shock into the vehicle. The air line fitting should be facing the rear of the vehicle. (Figure 6)



FIGURE 6

2. Install upper and lower air shock bolts/nuts and tighten to manufacturer's specifications. (Figures 7, 8)



FIGURE 7



FIGURE 8

3. Reattach air line, ensuring retention clip is properly oriented in the grooves. (Figure 9)



FIGURE 9

4. Replace rear wheel.
5. Lower vehicle.
6. Installation complete.

Arnott®

Suspension Products

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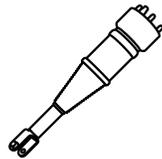
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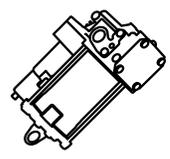
Air Springs



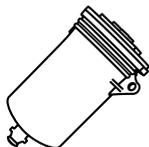
Struts



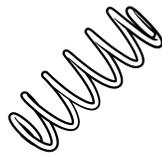
Shocks



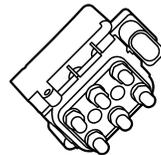
Compressors



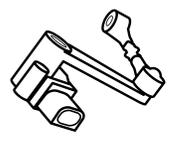
Dryers



Coil Spring
Conversion Kits



Valve Blocks



Ride Height
Sensors