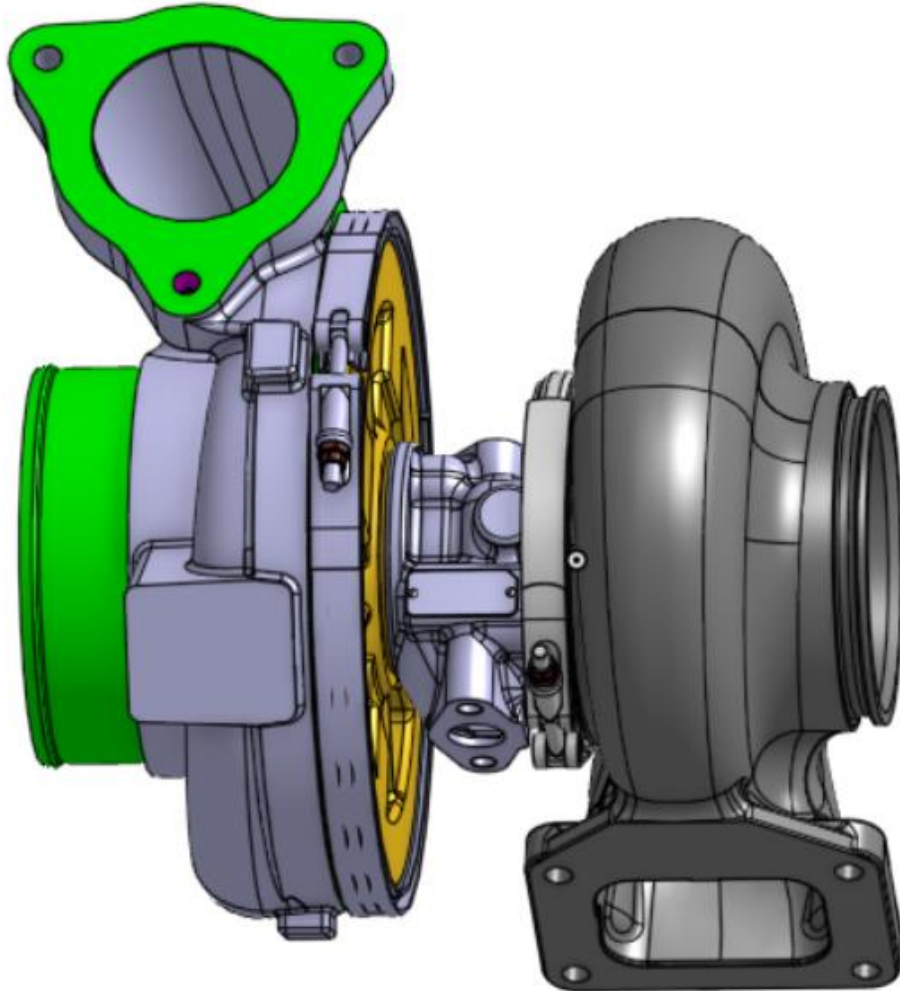
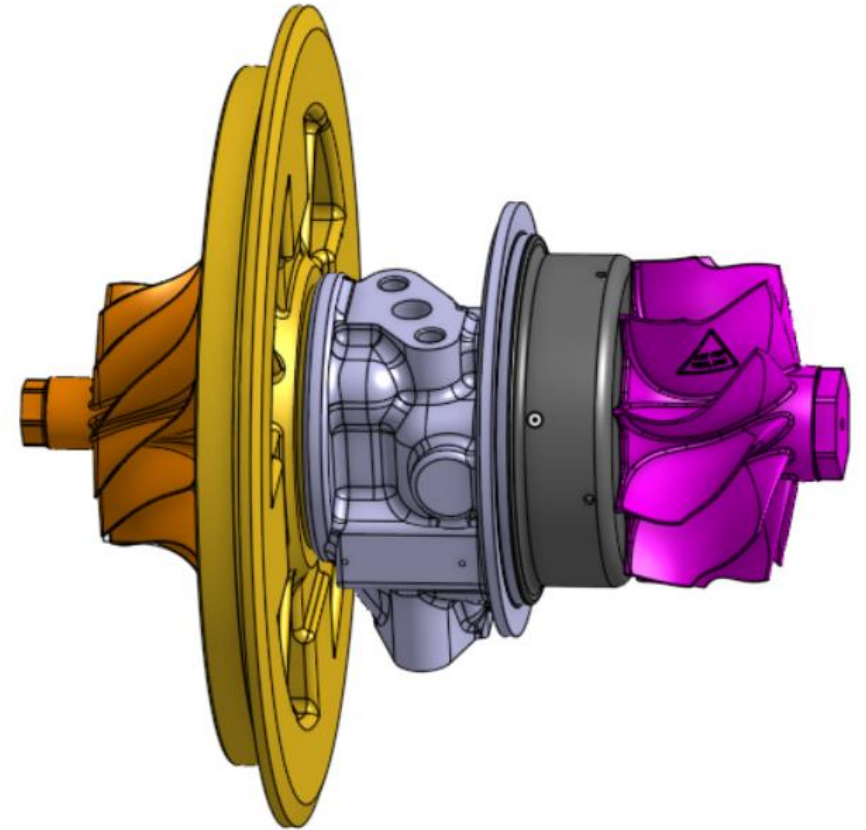


CHRA SERVICE KIT COMPONENTS OVERVIEW.



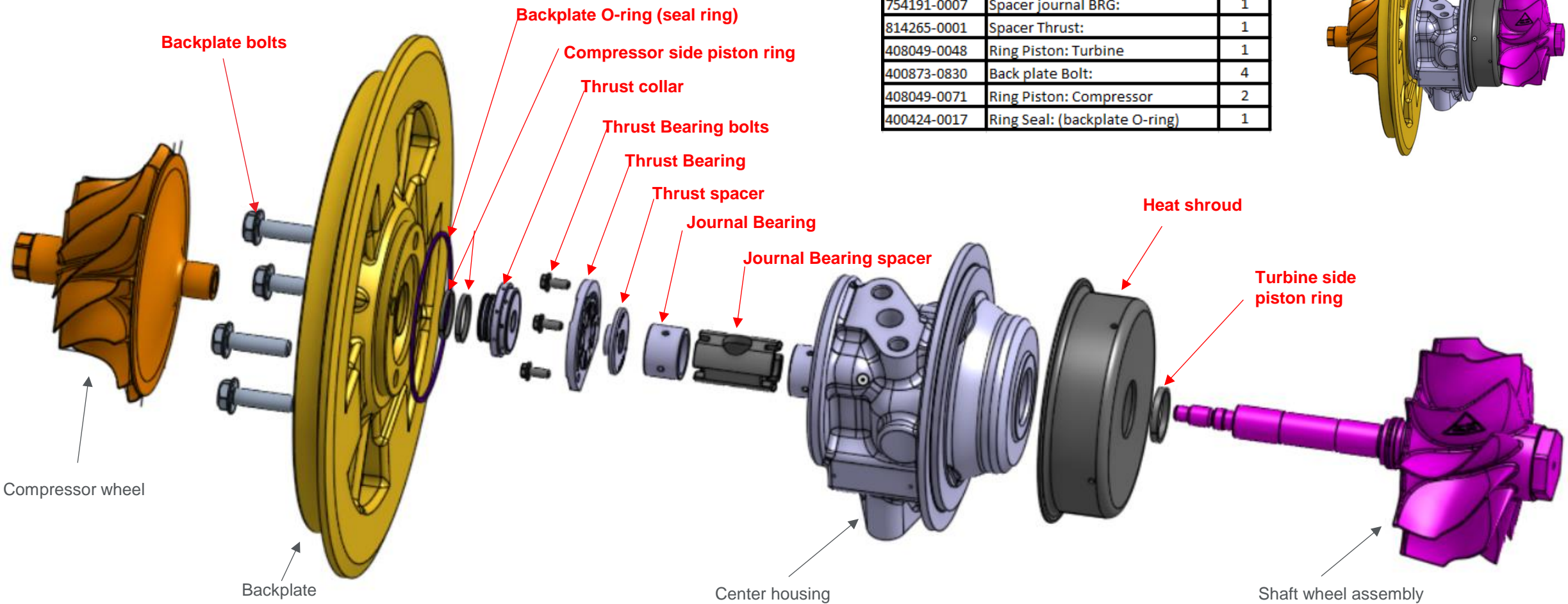
Turbocharger assembly
PN 910443-0001



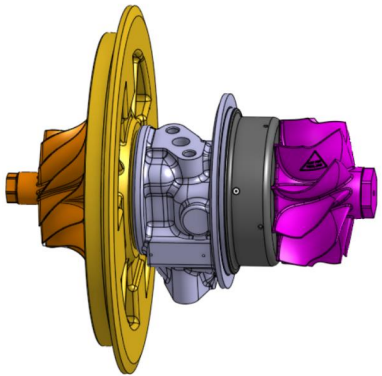
CHRA (Center Housing & Rotating assembly)
PN 754190-0152

CHRA SERVICE KIT COMPONENTS OVERVIEW.

CHRA exploded view (Center Housing & Rotating assembly)



KIT PN 740659-0013 CONSIST OF:		
Name	Part Family Type	Qty
Service kit 740659-0013 for CHRA 754190-0152 & -0177		
710891-0001	Shroud:	1
819675-0001	Bearing Thrust:	1
400872-0410	Thrust BRG Bolts	3
814266-0001	Collar Thrust:	1
758856-0035	Bearing Journal:	2
754191-0007	Spacer journal BRG:	1
814265-0001	Spacer Thrust:	1
408049-0048	Ring Piston: Turbine	1
400873-0830	Back plate Bolt:	4
408049-0071	Ring Piston: Compressor	2
400424-0017	Ring Seal: (backplate O-ring)	1



* Items highlighted in red are included in the service kit

End housing fixing kit



KIT PN 702438-0005 CONSIST OF:

PN	Part Family Type	Qty
446401-0925	V-Band compressor	1
446401-0560	V-Band turbine	1
400515-0212	V-band lock nut	2

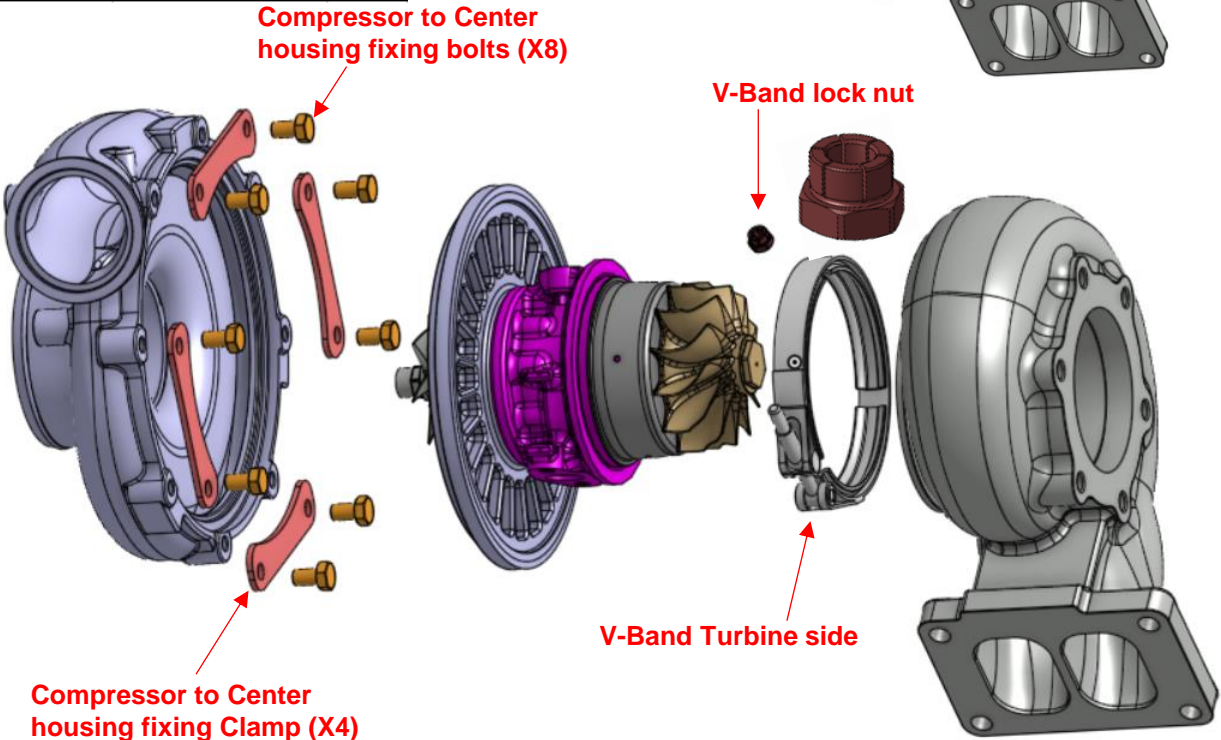
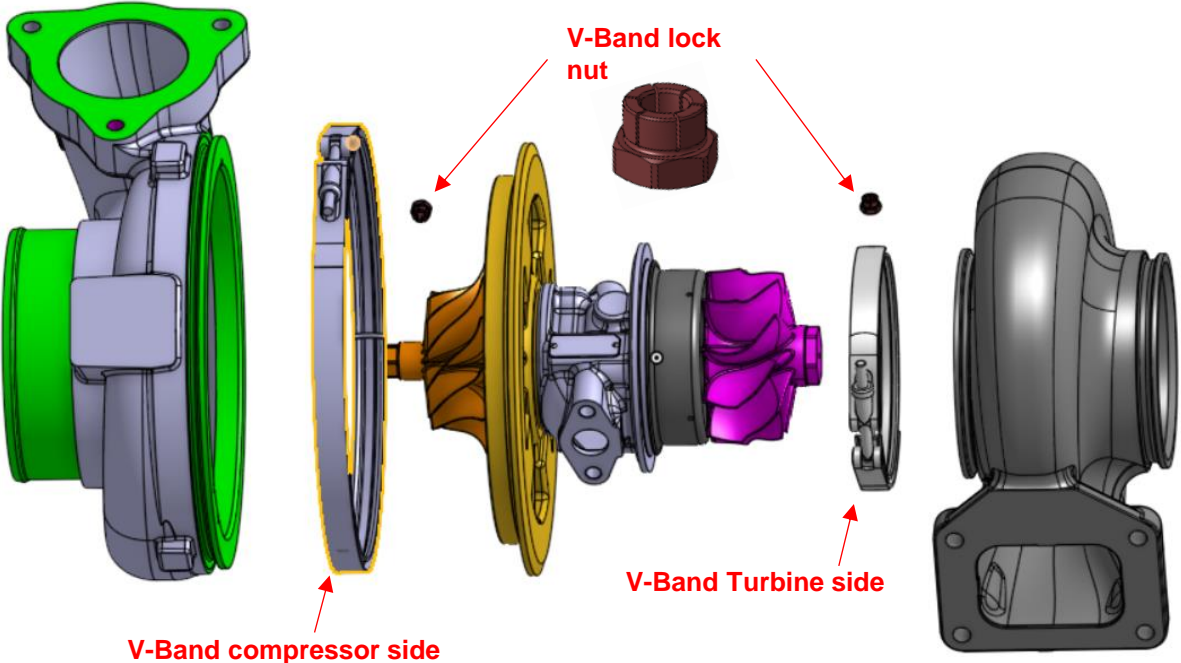
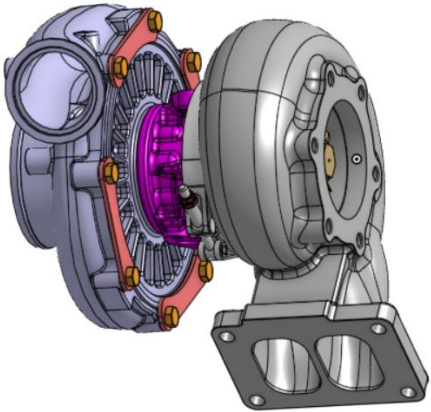
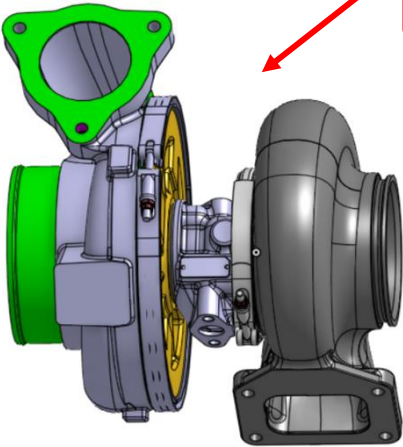
KIT PN 702438-0006 CONSIST OF:

PN	Part Family Type	Qty
733550-0008	V-Band compressor	1
446401-0560	V-Band turbine	1
400515-0212	V-band lock nut	2

Kit Part Numbe	Kit Part Number	Where used CHRA PN	W	Type	Model	Customer	Release status
702438-0005	702438-0005	754190-0144		Boreless	GTA5518	WFD	Production
				Boreless	GTA5518	WFD	Production
		754190-0177		Boreless	GTB5518	WFD	Production
				Boreless	GTB5518	WFD	Production
		757105-0107		Boreless	GTB5518	WFD	Production
702438-0006	702438-0006	754190-0152		Boreless	GTA5523	WFD	Production
				Boreless	GTA5523	WFD	Production
702438-0007	702438-0007	434251-0190		Threaded bore	GT4594	WFD	Production
				Threaded bore	GT4594	WFD	Production
				Threaded bore	GT4594	WFD	Production
				Threaded bore	GT4594	WFD	Production
				Threaded bore	GT4594	WFD	Production

KIT PN 702438-0007 CONSIST OF:

PN	Part Family Type	Qty
446397-0460	V-Band turbine	1
400515-0212	V-band lock nut	1
400724-0814	CTH to CHS bolt	8
448920-0003	CTH to CHS Clamp	4



* Items highlighted in red are included in the service kit