

Product info sheet

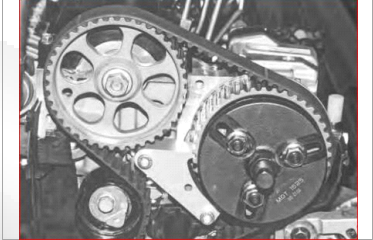
Delphi

28331942-12B1

Special tools needed?

Yes

- 1: Timingpin for camshaft gearwheel
- 2: Pump gearwheel block-and-fix tools
- 3: Puller for gearwheel fuelpump



Product specific information

Programming

Yes

Priming procedure

The present programming for the high pressure pump must be deleted. Then the ECU will recognize that the pump is replaced.

Unlocking

No

Adaption values reset

No

Bleed

Yes

start first time after programming

adjustment at mounting_1

Yes

Respect timingmark pumpsprocket because of pressure-pulse timing

adjustment at mounting_2

Tightening torques

Mounting fuelpump flange

21 Nm

Mounting fuel pump bracket

10 Nm

Pump pulley/sprocket

15 Nm + 60°

High Pressure pipe nuts

28 Nm

Engine mount

62 Nm

Assembly instructions

Recommendation: replace fuel filter

Core charge terms:

- externally intact,
- no mechanical damage,
- not dismantled,
- no heavy corrosion.