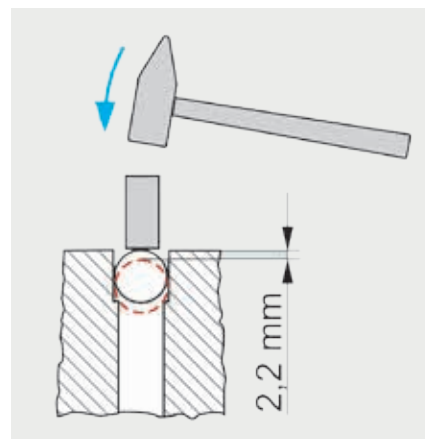
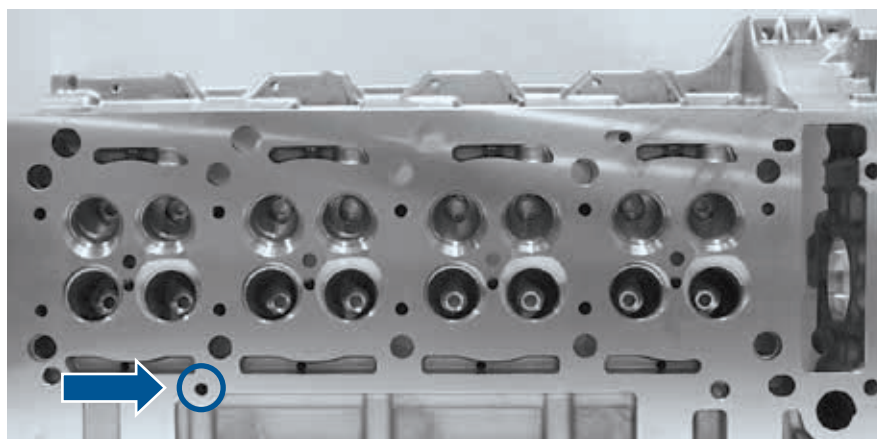




Fitting instructions for cylinder heads OM 611/646

Engine manufacturer: Mercedes-Benz	
Engine types	Art.-No.
OM 611.980/.981/.983/.987	20.0803.61100, 20.0803.61101
OM 646.951/.961-963/.966	20.0803.64600, 20.0803.64602



Attention:
Check wheather the cylinder head
being replaced (dismantle unit) has a
Ø 8 mm ball inserted in the coolant channel
indicated. If this is the case, the Ø 8 mm
ball provided in the accessory pack must
be fitted to your new cylinder head.