



# Oil filter module PTA421-0001

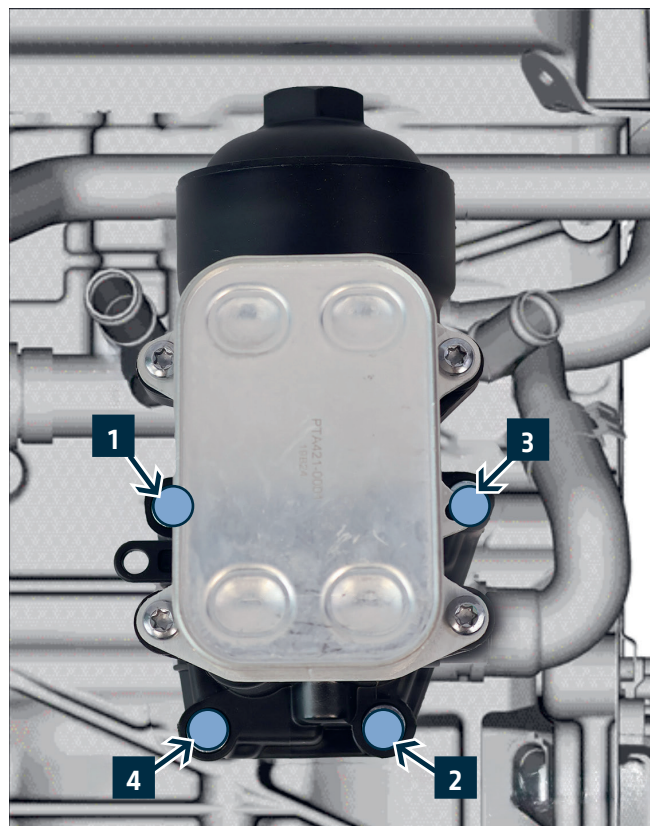
## INSTALLATION INSTRUCTIONS

### ATTENTION!

Proceed as follows to install the new oil filter module:

1. Replace seals, gaskets and O-rings.  
Air ducts and hose connectors must be free of grease and oil before installation.
2. Replace fixing screws after removal.
3. First fit the fixing screws at the top left and bottom right.
4. It is essential to adhere to the tightening sequence (see illustration below).

**Tightening torque for fixing screws 14 Nm + 180 °**



**Top up or change the coolant when replacing the engine radiator.**

**The manufacturer-specific repair instructions must be observed for all work.**